



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3552-11
Job Sheet 199956



DAS
13
9-89

Part No: D3552-11

Job Qty: 8 pcs

SEP 09 2019

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/18/19

Description:

Type: Stock

Note: DWG D3552 Rev M IPP Rev:B 09-04-20 rev.d as per dwg DD verified by:EC IPP Rev:C as per dwg RevE DD
10.02.17 verified by:EC IPP Rev:D 10.12.03 as per dwg rev.G DD verf:EC/ IPP Rev E 18.04.05 Rev M DP
Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	8 pcs	11/18/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	7 pcs	11/18/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	



Container No: S218453



Part: D3552-11

Job No: 199956

Serial No/Batch: S218453

Revision: M

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/30/19

Plex 9/5/19 9:48 AM Dart.Renwick.Jennifer

				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	7 pcs	11/18/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	7 pcs	11/18/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B

DAS
61
9-89DAS
74
9-89

OCT 02 2019

9/5/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

140 QC 21 - SA	7 pcs	11/18/19	0.00 0.00	Packaging 3 - 36 - B4B	DAG 21 9-89	OCT 02 2019
				QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		
				Broussard		

Part Op **100** - (Purchasing) Issue P/O: _____ Purchase Part Number: B8-240-575-150N Supplier: LS Technologies

Descriptions: Certificate of conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached

120 - QC6- All purchased or subcontracted products) Test for correct pressure

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
B8-240-575-150N	Gas Spring D3552-11	7 pcs (1 ea)	100-Purchasing	5718452

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-240-575-150N	7	0	0

Part Specifications	
Specifications could not be found.	

Plex 9/5/19 9:48 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044445



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044445

PO Date: 9/9/19

Due Date: 9/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

SEP 09 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199956	B8-240-575-150N			Gas Spring D3552-11 As Per Dwg D3552 Rev. M	Firmed - X8		9/20/19	8 pcs	0 pcs	8 pcs	\$41.36/pcs	\$330.88
2	200155	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed - X8		9/20/19	8 pcs	0 pcs	8 pcs	\$38.90/pcs	\$311.20

Grand Total: \$642.08

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

— NONE PROVIDE D.F

Plex 9/9/19 8:04 AM Dart.Lavoie.Chantal

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB044445	9/10/2019	21144

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship	Via
9/10/2019	Fed-Ex

Qty	Description
8	D3552-11 # 199956 Gas Spring
8	D5479-1 # 200155 Gas Spring
Shipping Via FED EX Tracking # 776200396059	
RECEIVED SEP 16 2019 DART AEROSPACE LTD.	

Order checked by :





LS Technologies Inc

1634 Saskatchewan Ave.
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

September 10, 2019

This is to certify that the parts listed below meets specifications as required by your order.

8 Units: D3552-11 # 199956 Gas Spring

8 Units: D5479-1 #200155 Gas Spring

DAS
61
9-89

Country of Manufacture: Canada
Date of Manufacture : September 2019
This product is ROHS compliant.

Purchase Order # POHB044445
Invoice # 21144

L S Technologies Inc Canada

Nolan Fehr
President